



**Engineered**  
Aluminum Products Inc.

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## SKYLIGHT SPECIFICATIONS

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### **EAP Series 660, 670 and 700 Skylight Systems**

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#### **General**

All skylight components shall be manufactured and engineered by Engineered Aluminum Products (EAP). Profiles to be based on series 660 or 670 skylight systems. Shop drawings and engineered details to be submitted and approved prior to commencement of fabrication.

#### **Material**

All aluminum sections shall be aluminum extrusions of 6063 alloy with temper as engineered by manufacturer. All screws, fastening devices, and other components shall be of corrosion resistant material and engineered to perform as intended and sustain imposed loads. Screws subject to corrosion shall be of stainless steel type 304 or double cadmium plated steel. Supporting angles, plates, and accessories of structural steel, shop painted with zinc chromate primer. Aluminum sheet shall be of suitable quality and alloy for the specified finish. Insulated back-up panels shall be of galvanized steel of adequate thickness (typically 20 or 22 gauge) with sealed corners and insulation (minimum 48 kg/m<sup>3</sup> density) to specified thickness or R-Value. Insulation firmly held in place by welded pins. Gaskets shall be EPDM, neoprene, santoprene, or silicone as required by EAP and shaped to fit the pressure plates and held in compression. Interior glazing seal to be a continuous poly shim tape with integral EPDM shim (600 Series) or fitted gasket (700 series) unless specified differently. Spacers, setting blocks and shims are of appropriate compatible material, length and hardness to suit the intended purpose. Glass type as selected by the Architect and designed to meet local building codes.

#### **Finish**

All exposed surfaces shall be finished to Aluminum Association Standards and either:

- a) Anodized - AAC22Axx
- b) Fluoropolymer - Kynar 500 or Hylar 5000  
(eg. PPG Duranar or Duranar XL®)
- c) Duracron or other comparable finishes

#### **Design**

EAP skylight systems shall be designed on the rain screen principle with internal weep drainage and pressure equalization for no water infiltration and limited air infiltration or exfiltration. Rafters and purlins shall have integral drainage

gutters. Purlins shall be designed to drain into the rafters, and the rafters drain to the exterior with no interior leakage. Additionally, purlins shall have interior condensation gutters to trap interior condensation. Fabrication shall take place in EAP or an EAP approved plant to maintain the highest quality standards. Anchoring details shall provide for adequate adjustment and compensate for building and thermal movements. Provision shall be made within the system for adequate retention, structural support, and thermal movement of the glazing. Design of the supporting curbs and/or structural steel to be by others. Contact EAP for proper rafter depth selection to meet all loading requirements and applicable building codes. Skylight systems by EAP shall be tested and have passed the following standards:

- Static Pressure Air Infiltration (ASTM E283)
- Static Pressure Air Exfiltration (ASTM E283)
- Static Pressure Water Infiltration (ASTM E331)
- Structural Loading (ASTM E330)

#### **Installation**

Installation shall be by experienced technicians to EAP's approval, instructions and site inspection to the highest quality standards. Installation must adhere to EAP's engineering and shop drawings. Components that contact dissimilar materials shall receive a protective coating.

#### **Guarantee**

The skylight system shall be guaranteed to be free from defective materials and installation deficiencies for a period of one year from the date of substantial completion, or as otherwise previously agreed to.

#### **Technical Assistance**

EAP provides engineering expertise for individual projects to help meet your design requirements including many custom extrusions and solutions. Our engineering department is available for consultation at any stage of the project. Contact our office for our full catalogue.

#### **EAP Head Office and Manufacturing Plant:**

3620 Blackburn Road S.E.  
Calgary, Alberta, Canada T2G 4A5  
Ph: (403) 287-4480  
Fx: (403) 243-2198  
internet: [www.ferguson.ca](http://www.ferguson.ca)